

FIG. 1

**Pinhole Limit
with 10.9 dyne/cm water**

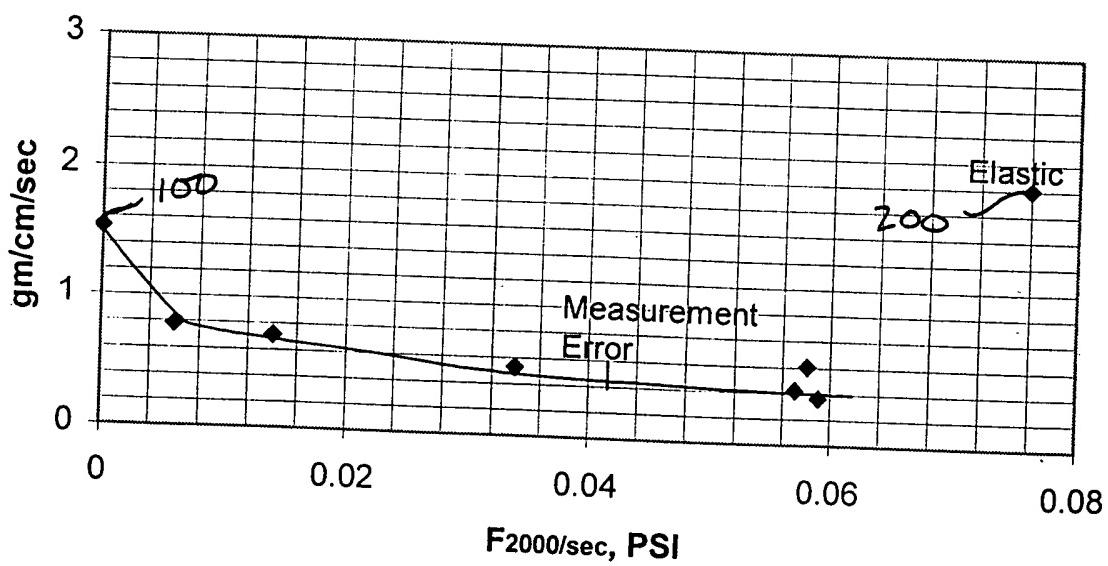


FIG. 2

**Puddling Limit
at 10.6 dynes/cm**

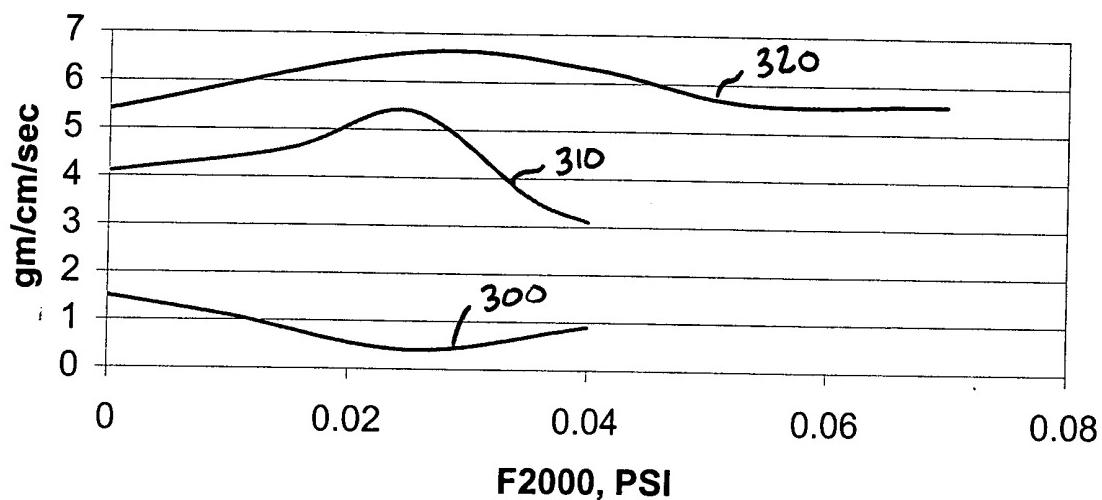


FIG. 3